



**NEW**



**SPINDLE  
TOOLING  
RANGE**

**SEE INSIDE...**

ISSUE TWO

📞 01935 428375 ✉ [tooling@ymtltd.co.uk](mailto:tooling@ymtltd.co.uk) 🌐 [ymttooling.co.uk](http://ymttooling.co.uk)

# ER Collet Chucks

High Quality Tool Holders from TUSCAN



ER16

ER20

ER25

ER32

# ER COLLET CHUCKS

Balanced to 25,000rpm @ G2.5

**HIGH-PRECISION,  
LOW-PRICES**

Our new range of precision **TUSCAN ER Collet Chucks** provide outstanding performance at exceptionally low prices. Our collet chucks are balanced to 25,000RPM @ G2.5 as standard, thereby providing you with optimum performance, longevity and accuracy.

## BENEFITS

*of using High-Performance ER Chucks*

- + Improved tool life
- + Greater surface finish
- + Save money!

## Mini Nut Collet Chucks

High Quality Tool Holders from TUSCAN

ER11

ER16



BT MAS 403					
Taper	Part No.	Nose Dia	Gauge Length	Was £	Now £
BT30	BT30 ER11M 100	16mm	100mm	<del>69.00</del>	<b>49.00</b>
	BT30 ER16M 100	22mm	100mm	<del>69.00</del>	<b>49.00</b>
BT40	BT40 ER11M 070	16mm	70mm	<del>104.00</del>	<b>74.00</b>
	BT40 ER11M 100	16mm	100mm	<del>124.00</del>	<b>89.00</b>
	BT40 ER11M 160	16mm	160mm	<del>144.00</del>	<b>104.00</b>
	BT40 ER16M 070	22mm	70mm	<del>69.00</del>	<b>49.00</b>
	BT40 ER16M 100	22mm	100mm	<del>54.00</del>	<b>49.00</b>
	BT40 ER16M 160	22mm	160mm	<del>129.00</del>	<b>94.00</b>

DIN 69871/SK FORM					
Taper	Part No.	Nose Dia	Gauge Length	Was £	Now £
SK40	SK40 ER11M 050	16mm	50mm	<b>99.00</b>	<b>74.00</b>
	SK40 ER11M 100	16mm	100mm	<del>124.00</del>	<b>89.00</b>
	SK40 ER11M 160	16mm	160mm	<del>144.00</del>	<b>104.00</b>
	SK40 ER16M 070	32mm	70mm	<del>89.00</del>	<b>64.00</b>
	SK40 ER16M 100	32mm	100mm	<del>114.00</del>	<b>84.00</b>
SK40 ER16M 160	32mm	160mm	—	<b>74.00</b>	

DIN 69893/HSK FORM A					
Taper	Part No.	Nose Dia	Gauge Length	Was £	Now £
HSK	HSK63A ER11M 070	16mm	70mm	<del>139.00</del>	<b>99.00</b>
	HSK63A ER11M 100	16mm	100mm	<del>139.00</del>	<b>99.00</b>
	HSK63A ER11M 160	16mm	160mm	<del>184.00</del>	<b>129.00</b>
	HSK63A ER16M 070	22mm	70mm	<del>139.00</del>	<b>99.00</b>
	HSK63A ER16M 100	22mm	100mm	<del>139.00</del>	<b>109.00</b>
	HSK63A ER16M 160	22mm	160mm	<del>184.00</del>	<b>129.00</b>

BT MAS 403					
Taper	Part No.	Nose Dia	Gauge Length mm	Was £	Now £
BT30	BT30 ER16 070	32mm	70mm	<del>49.00</del>	<b>39.00</b>
	BT30 ER16 100	32mm	100mm	<del>54.00</del>	<b>39.00</b>
	BT30 ER20 060	35mm	60mm	<del>49.00</del>	<b>39.00</b>
	BT30 ER20 100	35mm	100mm	<del>54.00</del>	<b>39.00</b>
	BT30 ER25 060	42mm	60mm	<del>49.00</del>	<b>39.00</b>
	BT30 ER25 100	42mm	100mm	<del>54.00</del>	<b>39.00</b>
	BT30 ER32 060	50mm	60mm	<del>49.00</del>	<b>39.00</b>
	BT30 ER32 100	50mm	100mm	<del>54.00</del>	<b>39.00</b>
BT40	BT40 ER16 070	32mm	70mm	<del>39.00</del>	<b>29.00</b>
	BT40 ER16 100	32mm	100mm	<del>59.00</del>	<b>44.00</b>
	BT40 ER16 160	32mm	160mm	<del>89.00</del>	<b>64.00</b>
	BT40 ER20 070	35mm	70mm	<del>54.00</del>	<b>39.00</b>
	BT40 ER20 100	35mm	100mm	<del>64.00</del>	<b>49.00</b>
	BT40 ER20 160	35mm	160mm	<del>89.00</del>	<b>64.00</b>
	BT40 ER25 070	42mm	70mm	<del>54.00</del>	<b>39.00</b>
	BT40 ER25 100	42mm	100mm	<del>74.00</del>	<b>54.00</b>
	BT40 ER25 160	42mm	160mm	<del>89.00</del>	<b>64.00</b>
	BT40 ER32 070	50mm	70mm	<del>39.00</del>	<b>29.00</b>
BT50	BT40 ER32 100	50mm	100mm	<del>54.00</del>	<b>39.00</b>
	BT40 ER32 160	50mm	160mm	<del>89.00</del>	<b>64.00</b>
	BT50 ER16 080	32mm	80mm	<del>99.00</del>	<b>74.00</b>
	BT50 ER16 100	32mm	100mm	<del>104.00</del>	<b>74.00</b>
	BT50 ER16 160	32mm	160mm	<del>114.00</del>	<b>84.00</b>
	BT50 ER20 070	35mm	70mm	<del>94.00</del>	<b>69.00</b>
	BT50 ER20 100	35mm	100mm	<del>94.00</del>	<b>69.00</b>
	BT50 ER20 160	35mm	160mm	<del>104.00</del>	<b>74.00</b>
	BT50 ER25 080	42mm	80mm	<del>94.00</del>	<b>69.00</b>
	BT50 ER25 100	42mm	100mm	<del>104.00</del>	<b>74.00</b>
	BT50 ER25 160	42mm	160mm	<del>114.00</del>	<b>84.00</b>
	BT50 ER32 080	50mm	80mm	<del>94.00</del>	<b>69.00</b>
BT50	BT50 ER32 100	50mm	100mm	<del>104.00</del>	<b>74.00</b>
	BT50 ER32 160	50mm	160mm	<del>114.00</del>	<b>84.00</b>

DIN 69871/SK FORM					
Taper	Part No.	Nose Dia	Gauge Length	Was £	Now £
SK40	SK40 ER16 070	32mm	70mm	<del>39.00</del>	<b>29.00</b>
	SK40 ER16 100	32mm	100mm	<del>59.00</del>	<b>44.00</b>
	SK40 ER16 160	32mm	160mm	<del>99.00</del>	<b>74.00</b>
	SK40 ER20 070	35mm	70mm	<del>54.00</del>	<b>39.00</b>
	SK40 ER20 100	35mm	100mm	<del>59.00</del>	<b>44.00</b>
	SK40 ER20 160	35mm	160mm	<del>99.00</del>	<b>74.00</b>
	SK40 ER25 070	42mm	70mm	<del>54.00</del>	<b>39.00</b>
	SK40 ER25 100	42mm	100mm	<del>69.00</del>	<b>49.00</b>
	SK40 ER25 160	42mm	160mm	<del>99.00</del>	<b>74.00</b>
	SK40 ER32 070	50mm	70mm	<del>39.00</del>	<b>29.00</b>
	SK40 ER32 100	50mm	100mm	<del>69.00</del>	<b>49.00</b>
	SK40 ER32 160	50mm	160mm	<del>104.00</del>	<b>74.00</b>

DIN 69893/HSK FORM A					
Taper	Part No.	Nose Dia	Gauge Length	Was £	Now £
HSK	HSK63A ER16 070	32mm	70mm	<del>104.00</del>	<b>74.00</b>
	HSK63A ER16 100	32mm	100mm	<del>104.00</del>	<b>84.00</b>
	HSK63A ER16 160	32mm	160mm	<del>139.00</del>	<b>99.00</b>
	HSK63A ER20 070	35mm	70mm	<del>99.00</del>	<b>74.00</b>
	HSK63A ER20 100	35mm	100mm	<del>104.00</del>	<b>84.00</b>
	HSK63A ER20 160	35mm	160mm	<del>139.00</del>	<b>99.00</b>
	HSK63A ER25 070	42mm	70mm	<del>104.00</del>	<b>74.00</b>
	HSK63A ER25 100	42mm	100mm	<del>104.00</del>	<b>84.00</b>
	HSK63A ER25 160	42mm	160mm	<del>139.00</del>	<b>99.00</b>
	HSK63A ER32 075	50mm	75mm	<del>99.00</del>	<b>74.00</b>
	HSK63A ER32 100	50mm	100mm	<del>104.00</del>	<b>84.00</b>
	HSK63A ER32 160	50mm	160mm	<del>139.00</del>	<b>99.00</b>



# Shell Mill/Face Mill Tool Holders

SM16

SM22

SM27

SM32



# SHELL MILL/ FACE MILL ARBORS

Balanced to 25,000rpm @ G2.5

**HIGH-PERFORMANCE,  
LOW-PRICES**

Our new range of precision **TUSCAN Shell Mill Arbors** provide outstanding performance at exceptionally low prices. Our holders are capable of holding cutters designed under a variety of international specifications.

## BENEFITS

*of using High-Performance Shell Mill Chucks*

- + Improved tool life
- + Greater surface finish
- + Save money!

*Chasing Microns?*

**Have you seen our  
Ultra Precision UC Holders  
by KOJEX?**

**UC**

- + Accuracy <0.005mm [4XD]
- + Anti-vibration performance
- + Complete tool clamping range from 3mm-25mm
- + Centre Coolant, side coolant and Pin Collets available
- + Slow taper collets for improved clamping on the tool



**SCAN ME!**  
Use your phone camera for further product information



## BT MAS 403

Taper	Part No.	Spigot	Gauge Length	Was £	Now £
BT30	BT30 SM16 035	16mm	35mm	<del>64.00</del>	<b>49.00</b>
	BT30 SM22 040	22mm	40mm	<del>64.00</del>	<b>49.00</b>
	BT30 SM27 040	27mm	40mm	<del>64.00</del>	<b>49.00</b>
BT40	BT40 SM16 045	16mm	45mm	<del>59.00</del>	<b>44.00</b>
	BT40 SM16 100	16mm	100mm	<del>59.00</del>	<b>49.00</b>
	BT40 SM16 160	16mm	160mm	<del>69.00</del>	<b>54.00</b>
	BT40 SM22 045	22mm	45mm	<del>59.00</del>	<b>44.00</b>
	BT40 SM22 100	22mm	100mm	<del>59.00</del>	<b>49.00</b>
	BT40 SM22 160	22mm	160mm	<del>69.00</del>	<b>54.00</b>
	BT40 SM27 045	27mm	45mm	<del>59.00</del>	<b>44.00</b>
	BT40 SM27 100	27mm	100mm	<del>64.00</del>	<b>49.00</b>
	BT40 SM27 160	27mm	160mm	<del>74.00</del>	<b>54.00</b>
	BT40 SM32 050	32mm	50mm	<del>59.00</del>	<b>44.00</b>
BT50	BT40 SM32 100	32mm	100mm	<del>74.00</del>	<b>54.00</b>
	BT40 SM32 160	32mm	160mm	<del>84.00</del>	<b>59.00</b>
	BT50 SM16 100	16mm	100mm	<del>94.00</del>	<b>69.00</b>
	BT50 SM22 100	22mm	100mm	<del>94.00</del>	<b>69.00</b>
	BT50 SM27 100	27mm	100mm	<del>94.00</del>	<b>69.00</b>

## DIN 69871/SK FORM

Taper	Part No.	Spigot	Gauge Length	Was £	Now £
SK40	SK40 SM16 045	16mm	45mm	<del>59.00</del>	<b>44.00</b>
	SK40 SM16 100	16mm	100mm	<del>64.00</del>	<b>49.00</b>
	SK40 SM16 160	16mm	160mm	<del>74.00</del>	<b>54.00</b>
	SK40 SM22 045	22mm	45mm	<del>59.00</del>	<b>44.00</b>
	SK40 SM22 100	22mm	100mm	<del>64.00</del>	<b>49.00</b>
	SK40 SM22 160	22mm	160mm	<del>79.00</del>	<b>59.00</b>
	SK40 SM27 050	27mm	50mm	<del>59.00</del>	<b>44.00</b>
	SK40 SM27 100	27mm	100mm	<del>64.00</del>	<b>49.00</b>
	SK40 SM27 160	27mm	160mm	<del>79.00</del>	<b>59.00</b>
	SK40 SM32 055	32mm	55mm	<del>59.00</del>	<b>44.00</b>
	SK40 SM32 100	32mm	100mm	<del>74.00</del>	<b>54.00</b>
	SK40 SM32 160	32mm	160mm	<del>84.00</del>	<b>59.00</b>

## DIN 69893/HSK FORM A

Taper	Part No.	Spigot	Gauge Length	Was £	Now £
HSK	HSK63A SM16 045	16mm	45mm	<del>124.00</del>	<b>89.00</b>
	HSK63A SM16 100	16mm	100mm	<del>149.00</del>	<b>109.00</b>
	HSK63A SM16 160	16mm	160mm	<del>174.00</del>	<b>124.00</b>
	HSK63A SM22 050	22mm	50mm	<del>124.00</del>	<b>89.00</b>
	HSK63A SM22 100	22mm	100mm	<del>149.00</del>	<b>109.00</b>
	HSK63A SM22 160	22mm	160mm	<del>174.00</del>	<b>124.00</b>
	HSK63A SM27 055	27mm	55mm	<del>124.00</del>	<b>89.00</b>
	HSK63A SM27 100	27mm	100mm	<del>149.00</del>	<b>109.00</b>
	HSK63A SM27 160	27mm	160mm	<del>184.00</del>	<b>129.00</b>
	HSK63A SM32 060	32mm	60mm	<del>139.00</del>	<b>99.00</b>
HSK	HSK63A SM32 100	32mm	100mm	<del>164.00</del>	<b>119.00</b>
	HSK63A SM32 160	32mm	160mm	<del>189.00</del>	<b>134.00</b>

**UPTO 30% OFF  
ALL TUSCAN  
SPINDLE TOOLING**

# SHRINK FIT CHUCKS

Balanced to 25,000rpm @ G2.5

**TOP QUALITY**  
**LOW-PRICES**

Our new range of precision **TUSCAN Shrink Fit Chucks** provide outstanding performance at exceptionally low prices. Shrink technology uses the expansion and contraction properties of metal to provide extremely powerful and accurate tool holding. With a slender nose construction, shrink toolholding is the perfect advocate for complex machining on 5-Axis machine tools.

## BENEFITS

*of using High-Performance Shrink Tool Holders*

- + Improved tool life
- + Greater surface finish
- + Shorter machining times



## BENEFITS OF USING SHRINK HOLDERS

- + Unsurpassed accuracy
- + Extended cutting tool life
- + Slim geometries available
- + Improved surface finishes
- + Great balance repeatability
- + Extended reach options
- + Quick changeovers of tools
- + Consistency of setup

**CALL OUR TEAM TODAY**  
**01935 428375**



## Standard 4.5° Shrink Chucks

Top Quality Tool holders from TUSCAN



BT MAS 403						
Taper	Part No.	Shank Dia	Nose Dia	Gauge Length	Was £	Now £
BT40	BT40 SF03 090	3mm	10mm	90mm	<del>169.00</del>	<b>119.00</b>
	BT40 SF03 120	3mm	10mm	120mm	<del>184.00</del>	<b>129.00</b>
	BT40 SF04 090	4mm	15mm	90mm	<del>164.00</del>	<b>119.00</b>
	BT40 SF04 120	4mm	15mm	120mm	<del>184.00</del>	<b>129.00</b>
	BT40 SF06 090	6mm	21mm	90mm	<del>119.00</del>	<b>84.00</b>
	BT40 SF06 120	6mm	21mm	120mm	<del>169.00</del>	<b>119.00</b>
	BT40 SF08 090	8mm	21mm	90mm	<del>119.00</del>	<b>84.00</b>
	BT40 SF08 120	8mm	21mm	120mm	<del>169.00</del>	<b>119.00</b>
	BT40 SF10 090	10mm	24mm	90mm	<del>119.00</del>	<b>84.00</b>
	BT40 SF10 120	10mm	24mm	120mm	<del>169.00</del>	<b>119.00</b>
	BT40 SF12 090	12mm	24mm	90mm	<del>119.00</del>	<b>84.00</b>
	BT40 SF12 120	12mm	24mm	120mm	<del>169.00</del>	<b>119.00</b>
	BT40 SF16 090	16mm	27mm	90mm	<del>119.00</del>	<b>84.00</b>
	BT40 SF16 120	16mm	27mm	120mm	<del>169.00</del>	<b>119.00</b>
	BT40 SF20 090	20mm	33mm	90mm	<del>119.00</del>	<b>84.00</b>
	BT40 SF20 120	20mm	33mm	120mm	<del>169.00</del>	<b>119.00</b>
DIN 69871/SK FORM						
Taper	Part No.	Shank Dia	Nose Dia	Gauge Length	Was £	Now £
SK40	SK40 SF03 080	3mm	10mm	80mm	<del>169.00</del>	<b>119.00</b>
	SK40 SF03 120	3mm	10mm	120mm	<del>184.00</del>	<b>129.00</b>
	SK40 SF04 080	4mm	15mm	80mm	<del>164.00</del>	<b>119.00</b>
	SK40 SF04 120	4mm	15mm	120mm	<del>184.00</del>	<b>129.00</b>
	SK40 SF06 080	6mm	21mm	80mm	<del>119.00</del>	<b>84.00</b>
	SK40 SF06 120	6mm	21mm	120mm	<del>164.00</del>	<b>119.00</b>
	SK40 SF08 080	8mm	21mm	80mm	<del>119.00</del>	<b>84.00</b>
	SK40 SF08 120	8mm	21mm	120mm	<del>164.00</del>	<b>119.00</b>
	SK40 SF10 080	10mm	24mm	80mm	<del>119.00</del>	<b>84.00</b>
	SK40 SF10 120	10mm	24mm	120mm	<del>164.00</del>	<b>119.00</b>
	SK40 SF12 080	12mm	24mm	80mm	<del>119.00</del>	<b>84.00</b>
	SK40 SF12 120	12mm	24mm	120mm	<del>164.00</del>	<b>119.00</b>
	SK40 SF16 080	16mm	27mm	80mm	<del>119.00</del>	<b>84.00</b>
	SK40 SF16 120	16mm	27mm	120mm	<del>164.00</del>	<b>119.00</b>
	SK40 SF20 080	20mm	33mm	80mm	<del>119.00</del>	<b>84.00</b>
	SK40 SF20 120	20mm	33mm	120mm	<del>164.00</del>	<b>119.00</b>
DIN 69893/HSK FORM A						
Taper	Part No.	Shank Dia	Nose Dia	Gauge Length	Was £	Now £
HSK	HSK63A SF03 080	3mm	10mm	80mm	<del>199.00</del>	<b>144.00</b>
	HSK63A SF03 120	3mm	10mm	120mm	<del>219.00</del>	<b>154.00</b>
	HSK63A SF04 080	4mm	15mm	80mm	<del>199.00</del>	<b>144.00</b>
	HSK63A SF04 120	4mm	15mm	120mm	<del>219.00</del>	<b>154.00</b>
	HSK63A SF06 080	6mm	21mm	80mm	<del>144.00</del>	<b>104.00</b>
	HSK63A SF06 120	6mm	21mm	120mm	<del>189.00</del>	<b>134.00</b>
	HSK63A SF08 080	8mm	21mm	80mm	<del>144.00</del>	<b>104.00</b>
	HSK63A SF08 120	8mm	21mm	120mm	<del>189.00</del>	<b>134.00</b>
	HSK63A SF10 085	10mm	24mm	85mm	<del>144.00</del>	<b>104.00</b>
	HSK63A SF10 120	10mm	24mm	120mm	<del>189.00</del>	<b>134.00</b>
	HSK63A SF12 090	12mm	24mm	90mm	<del>144.00</del>	<b>104.00</b>
	HSK63A SF12 120	12mm	24mm	120mm	<del>189.00</del>	<b>134.00</b>
	HSK63A SF16 095	16mm	27mm	95mm	<del>144.00</del>	<b>104.00</b>
	HSK63A SF16 120	16mm	27mm	120mm	<del>189.00</del>	<b>134.00</b>
	HSK63A SF20 100	20mm	33mm	100mm	<del>144.00</del>	<b>104.00</b>
	HSK63A SF20 120	20mm	33mm	120mm	<del>189.00</del>	<b>134.00</b>

# Slim 3° Heat Shrink Chucks

Top Quality Tool holders  
from TUSCAN



## BT MAS 403

Taper	Part No.	Shank Dia	Nose Dia	Gauge Length	Was £	Now £
BT40	BT40 SSF03 090	3mm	9mm	90mm	<del>179.00</del>	129.00
	BT40 SSF03 120	3mm	9mm	120mm	<del>199.00</del>	144.00
	BT40 SSF04 090	4mm	10mm	90mm	<del>174.00</del>	129.00
	BT40 SSF04 120	4mm	10mm	120mm	<del>194.00</del>	144.00
	BT40 SSF06 090	6mm	12mm	90mm	<del>144.00</del>	104.00
	BT40 SSF06 120	6mm	12mm	120mm	<del>169.00</del>	129.00
	BT40 SSF06 160	6mm	12mm	160mm	<del>194.00</del>	139.00
	BT40 SSF08 090	8mm	14mm	90mm	<del>144.00</del>	104.00
	BT40 SSF08 120	8mm	14mm	120mm	<del>169.00</del>	129.00
	BT40 SSF08 160	8mm	14mm	160mm	<del>194.00</del>	139.00
	BT40 SSF10 090	10mm	16mm	90mm	<del>144.00</del>	104.00
	BT40 SSF10 120	10mm	16mm	120mm	<del>169.00</del>	129.00
	BT40 SSF10 160	10mm	16mm	160mm	<del>194.00</del>	139.00
	BT40 SSF12 090	12mm	18mm	90mm	<del>144.00</del>	104.00
BT40 SSF12 120	12mm	18mm	120mm	<del>169.00</del>	129.00	
BT40 SSF12 160	12mm	18mm	160mm	<del>194.00</del>	139.00	

## DIN 69871/SK FORM

Taper	Part No.	Shank Dia	Nose Dia	Gauge Length	Was £	Now £
SK40	SK40 SSF03 080	3mm	9mm	80mm	<del>169.00</del>	129.00
	SK40 SSF03 120	3mm	9mm	120mm	<del>189.00</del>	144.00
	SK40 SSF04 080	4mm	10mm	80mm	<del>164.00</del>	129.00
	SK40 SSF04 120	4mm	10mm	120mm	<del>189.00</del>	184.00
	SK40 SSF06 080	6mm	12mm	80mm	<del>109.00</del>	104.00
	SK40 SSF06 120	6mm	12mm	120mm	<del>154.00</del>	129.00
	SK40 SSF06 160	6mm	12mm	60mm	<del>174.00</del>	139.00
	SK40 SSF08 080	8mm	14mm	80mm	<del>109.00</del>	104.00
	SK40 SSF08 120	8mm	14mm	120mm	<del>154.00</del>	129.00
	SK40 SSF08 160	8mm	14mm	160mm	<del>174.00</del>	139.00
	SK40 SSF10 080	10mm	16mm	80mm	<del>109.00</del>	104.00
	SK40 SSF10 120	10mm	16mm	120mm	<del>154.00</del>	129.00
	SK40 SSF10 160	10mm	16mm	160mm	<del>174.00</del>	139.00
	SK40 SSF12 080	12mm	18mm	80mm	<del>109.00</del>	104.00
SK40 SSF12 120	12mm	18mm	120mm	<del>154.00</del>	129.00	
SK40 SSF12 160	12mm	18mm	160mm	<del>174.00</del>	139.00	

## DIN 69893/HSK FORM A

Taper	Part No	Shank Dia	Nose Dia	Gauge Length	Was £	Now £
HSK	HSK63A SSF03 080	3mm	9mm	80mm	<del>199.00</del>	154.00
	HSK63A SSF03 120	3mm	9mm	120mm	<del>214.00</del>	164.00
	HSK63A SSF04 080	4mm	10mm	80mm	<del>199.00</del>	154.00
	HSK63A SSF04 120	4mm	10mm	120mm	<del>214.00</del>	164.00
	HSK63A SSF06 080	6mm	12mm	80mm	<del>144.00</del>	119.00
	HSK63A SSF06 120	6mm	12mm	120mm	<del>184.00</del>	144.00
	HSK63A SSF06 160	6mm	12mm	160mm	<del>199.00</del>	159.00
	HSK63A SSF08 080	8mm	14mm	80mm	<del>144.00</del>	119.00
	HSK63A SSF08 120	8mm	14mm	120mm	<del>174.00</del>	144.00
	HSK63A SSF08 160	8mm	14mm	160mm	<del>199.00</del>	159.00
	HSK63A SSF10 085	10mm	16mm	85mm	<del>144.00</del>	119.00
	HSK63A SSF10 120	10mm	16mm	120mm	<del>174.00</del>	144.00
	HSK63A SSF10 160	10mm	16mm	160mm	<del>199.00</del>	159.00
	HSK63A SSF12 090	12mm	mm18	90mm	<del>144.00</del>	119.00
HSK63A SSF12 120	12mm	18mm	120mm	<del>174.00</del>	144.00	
HSK63A SSF12 160	12mm	18mm	160mm	<del>199.00</del>	159.00	

**UPTO 30% OFF**  
**ALL TUSCAN**  
**SPINDLE TOOLING**

**15% OFF**



**STORAGE**

Quote **TUSCAN15** at the checkout to get your online discount\*

**+ FREE DELIVERY** on all website orders over £250

**TOOLING TROLLEYS, TOOL RACKS & BENCH TOP STANDS FROM £46 + VAT**



**SCAN ME!**  
Use your phone camera for further product information

\*Offer expires 10 January 2023

**SAVE ON diebold UNITS**  
WHILE STOCKS LAST!

**SPECIAL OFFER**  
**£8,500\***



**SCAN ME!**  
Use your phone camera for further product information



FKS 04 S Liquid Cooler  
79.402

Vertical Shrink Unit US 1100  
79.500.201

\*when you purchase the Shrink and Liquid Cooler together.





## TUSCAN MACHINE VICES & CHUCKS

Meticulously selected by our experienced engineers in our technical division

### FIXTURE-PRO® 5-Axis Self Centring Vices with Insert Jaws

- + Quick-change reversible jaws, no tools required
- + Multiple jaw and insert options for multiple applications
- + Pull-down jaw design minimises jaw lift
- + Adjustable centreline, easy re-centring
- + 52mm and/or 96mm square-pitch mounting positions
- + Compatible with Jergens Quick-Loc, Lang Quick Point and 5th Axis Rocklock
- + Standard vice includes Insert Jaws with serrated 1" inserts

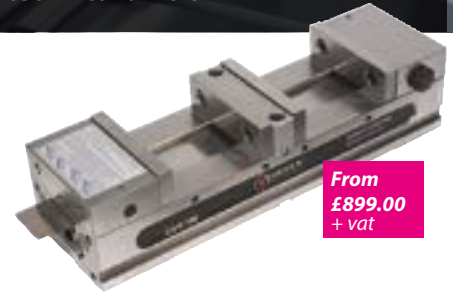


FROM  
£699.00  
+ vat

PART NO.	Jaw width	Length	Price £
5CV13049-IN	75mm	100mm	699.00
5CV13051-IN	75mm	160mm	899.00
5CV13041-IN	130mm	160mm	999.00
5CV13045-IN	130mm	250mm	1299.00

### DSV Series – Double Station Machine Vices

- + Capable of clamping different size components in each station
- + Clamping force equalisation
- + Manufactured from FCD-60 ductile iron
- + Repeatability ± 0.015mm
- + Supplied with 18mm locating tenons

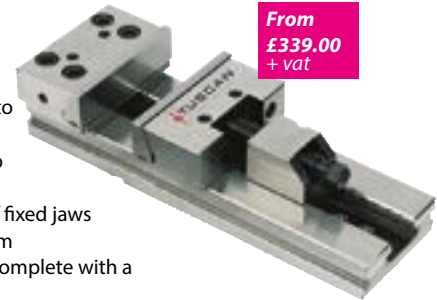


From  
£899.00  
+ vat

PART NO.	Jaw width	Length	Price £
DSV-100	4"/100mm	430mm	899.00
DSV-150	6"/150mm	639mm	999.00

### MV Series – Precision Modular Vices

- + Parallelism of bed of vice to base: 0.02/100mm
- + Parallelism of fixed jaws to bolt slots: 0.02/100mm
- + Perpendicular accuracy of fixed jaws to bed of vice: 0.03/100mm
- + All MV series vices come complete with a standard accessory pack

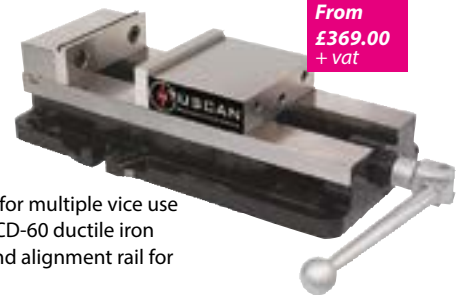


From  
£339.00  
+ vat

PART NO.	Jaw width	Length	Price £
MV100	4"/100mm	270mm	339.00
MV125	5"/125mm	345mm	379.00
MV150	6"/150mm	420mm	449.00
MV150B	6"/150mm	520mm	589.00
MV200	8"/200mm	495mm	799.00
MV200B	8"/200mm	595mm	899.00

### SSV Series – Single Station Precision Machine Vices

- + Matched bed heights for multiple vice use
- + Manufactured from FCD-60 ductile iron
- + Machined key ways and alignment rail for quick set ups



From  
£369.00  
+ vat

PART NO.	Jaw width	Length	Price
SSV-100	4"/100mm	350mm	369.00
SSV-150X	6"/150mm	481mm	449.00
SSV-200	8"/200mm	585mm	769.00

## THE BEST SELF CENTRING VICES ON THE MARKET

*See for yourself!*



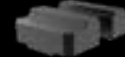
### QuickChange Jaw options available!



Aluminium  
Soft Jaws



Steel Soft Jaws



Hard Step Jaws



Insert Jaws

SCAN ME!



Use your phone  
camera to  
watch how  
they work

# TOOLING ACCESSORIES



From  
**£94.00**  
+ vat

## Clamp Kits

PART NO	Model	Studding	Price £
CK104B	Tenon 5/8"	Studding 1/2"	<b>109.00</b>
CK12A	14mm	Studding: M12	<b>94.00</b>
CK14	16mm	Studding: M12	<b>104.00</b>
CK16	18mm	Studding: M16	<b>114.00</b>
CK20	22mm	Studding: M20	<b>239.00</b>



## Drill Grinding Machine

- + Double Bearings for reduced wear
- + CBN Diamond Wheel
- + Adjustable Trimming Angle
- + ER40 Collet Set 12-26mm (15pcs) included

PART NO	Size ER Collet set included	Price £
DM-213	ER20 Collet Set 2-13mm	<b>549.00</b>
DM-1226	ER40 Collet Set 12-26mm	<b>1260.00</b>
GH-413	ER20 Collet Set 4-13mm	<b>1495.00</b>

From  
**£549.00**  
+ vat

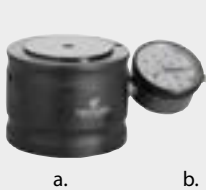
## Swarf Fans



From  
**£55.00**  
+ vat

PART NO	Description	Price £
TSF-250C	a. Through Coolant	<b>119.00</b>
TSF-250-BRK	b. Replacement Blade Kit for TSF-250 C	<b>55.00</b>

## Zero Presetters



From  
**£109.00**  
+ vat

PART NO	Description	Price £
002101000	a. Non-Magnetic	<b>210.00</b>
002102000	a. Magnetic	<b>320.00</b>
002050000	b. Non-Magnetic - Optical	<b>158.00</b>
002050200	b. Magnetic	<b>182.00</b>
002105000	Riser - 50mm	<b>109.00</b>



## 3D Tester Probes

PART NO	Model	Dial	Price £
001V2D012	Slimplus 3D	Small Dial	<b>219.00</b>
001V2V012	Viplus 3D	Large Dial	<b>249.00</b>

From  
**£219.00**  
+ vat

CHECK OUT OUR SOCIAL MEDIA CHANNELS FOR REGULAR UPDATES



## DONT FORGET, WE ALSO DO...

- + Boring Head Systems + Cleaning Devices + Dead and Revolving Centres + Drill Grinding Machines
- + Tool Storage + Clamp Kits + Vices + Filtration Systems + Static Tooling ... and much more.

Visit [www.ymttooling.co.uk](http://www.ymttooling.co.uk) to see our full range!





**MAXIMISE THE PRODUCTIVITY OF YOUR MACHINE**

**£1000 TOOLING VOUCHER PROVIDED WITH ALL ROTARY TABLES**

**STRONG POWERFUL ACCURATE**

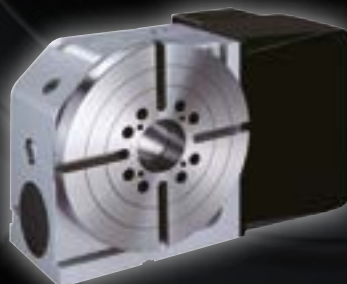


## CNC ROTARY TABLES



### **GVA - 4th Axis, back mounted Rotary Table**

- Worktable diameter 170mm, 210mm and 255mm
- GVA-SB series has a new 'super multiple brake' mechanism for pneumatic clamping



### **GXA - 4th Axis, side mounted Rotary Table**

- Backlash reduction sidemount motor version
- Dual lead worm for easy adjustment and improved accuracy
- Detron designed dual piston braking system for greater force



### **GFA - 5th Axis Rotary Table**

- Worktable diameter 100mm, 125mm, 170mm and 210mm



**SCAN ME!**  
Use your phone camera for further product information

**CALL OUR FRIENDLY TEAM FOR A  
FREE NO OBIIGATION QUOTATION**

**01935 428375**