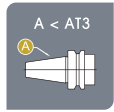
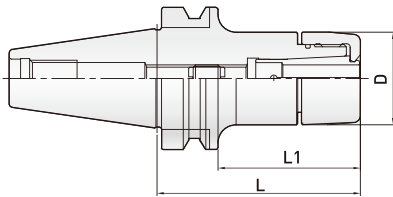


# HEC MILLING CHUCK (AM TYPE)

HEC 精銑夾頭刀柄 (AM型)



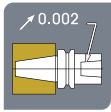
A < AT3

Taper tolerance  
錐度公差



Ra ≤ 0.15

Surface roughness  
表面粗度



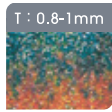
0.002

Run out accuracy  
內孔偏擺度



HRc 58±2

Surface hardness  
表面硬度



T : 0.8-1mm

Carbonized depth  
滲碳深度

Order Code 訂購編號	L	L1	D	Min <sup>-1</sup> G2.5 動態平衡	Nut 螺帽	Spanner 扳手	Collet 筒夾
BT30-HEC8-75AM	75	53	30	30,000	CN-HEC8AM	30194-830	HEC8
HEC12-75AM	75	53	42	30,000	CN-HEC12AM	30194-842	HEC12
BT40-HEC8-90AM	90	63	30	30,000	CN-HEC8AM	30194-830	HEC8
HEC12-90AM	90	63	42	30,000	CN-HEC12AM	30194-842	HEC12

- Clamping nut design by circular cylinder. Bearing spanner must be used.
- End mill chuck specially designed for hard cutting material.
- Superior surface finish for mold tools and 3-D work.
- Bearing spanner and stop screw must be ordered separately.
- 全圓螺帽，必須使用軸承扳手。
- 專門為難切削材設計的銑刀夾頭。
- 在模具加工時，表面光滑度極佳。
- 軸承扳手及止動螺絲必須另外訂購。

