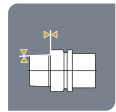
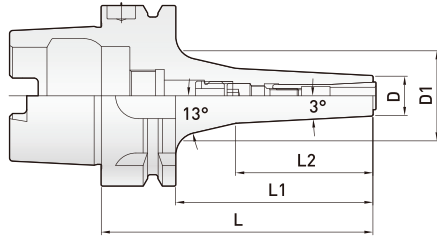


DC SLIM CHUCK

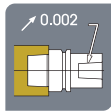
DC 小徑夾頭刀柄



Dual face contact
兩面接觸



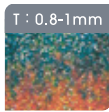
Surface roughness
表面粗度



Run out accuracy
內孔偏擺度



Surface hardness
表面硬度



Carbonized depth
滲碳深度

Order Code 訂購編號	Range(d) 夾持範圍	L	L1	L2	D	Min ⁻¹ G2.5 動態平衡	Spanner 扳手規格	Recommended Torsion 推薦鎖固扭力	Fixed Torque Spanner 固定扭力扳手
HSK63A-DC6-95	1~6	95	69	45	14	30,000	M4	5Nm	30294-5144
DC6-120	1~6	120	94	65	14	30,000	M4	5Nm	30294-5146
DC6-150	1~6	150	124	82	14	30,000	M4	5Nm	30294-5146

- The tool shank under 2mm must to use 3Nm torque wrench.
- Collet chuck designed without nut and with inner-holding collet. This has strong rigidity and high stability.
- Torque wrench is recommended for chuck stability.
- Torque wrench must be ordered separately.
- The recommended torsion and correct torque wrench prevents deformation of the tool holder.

- 刀具柄徑在 $\varnothing 2$ 以下，必須使用3Nm的扭力扳手。
- 沒有螺帽的後拉式夾頭設計，鋼性強穩定性高。
- 為求使用上的穩定性，建議使用扭力扳手。
- 扭力扳手必須另外訂購。
- 鎖固扭力不要超過推薦值的30%以上，過高的鎖固扭力，可能導致刀柄的變形。



DC

HSK

A63